INDEX

Safety information ......................................................... 4
Installation ........................................................................ 4
Preparatory before using .................................................. 5
  Storage ........................................................................ 5
  Unfolding the package .................................................. 5
  Package list .................................................................... 6
Installation of the balance .................................................. 6
  Usage Conditions .......................................................... 6
  Install the balance with wind shield ................................. 7
  Install the balance with round weighing pan .................. 7
  Connect the Power Adapter ............................................ 7
  Install the External Facilities .......................................... 7
  Warm-up Time ............................................................. 7
  Adjust the Level Gauge Purpose ..................................... 8
Display and keys description .............................................. 8
Calibration ....................................................................... 10
  Procedure .................................................................... 10
Basic weighing ................................................................. 11
Counting mode ............................................................... 11
Percent deviation ........................................................... 12
Weighing units .................................................................. 13
  Enabling weighing units ............................................... 13
User setups ..................................................................... 16
Print setups ..................................................................... 16
Setting the baud rate ....................................................... 17
Restoring the factory default setup .................................. 18
Communication with a computer ..................................... 18
RS-232 Interface hardware .............................................. 19
SAFETY INFORMATION

To avoid unnecessary damage to the balance, please pay attention to the following tips:

• Please do not use this balance in dangerous área.

• Only the trained technicians could operate this balance.

• Please turn off the power of the balance before connect it or disconnect it with other facilities.

• If the environment requires a higher safety standard, please follow the relevant installation instructions.

• Excessive electromagnetic interference will make the displayed value in this balance change. Once the interference is dismissed, the balance could operate in normal way.

• Please avoid any liquid on the surface of the balance. A piece of lightly damp cloth is allowed to wipe the balance.

INSTALLATION

• Please make sure the local voltage is in line with the rated voltage on the name board.

• Please pay special attention when use RS-232 as the pins location might be incompatible with our facilities. Please check the pins locations before the connection and turn off the connection of different configuration.
• If the facility or the power cord has apparent damage, please turn off the power, put it or them in a safe place and do not use it or them before they are fixed.

• This balance could only be connected to our accessories or optional fittings. We are not responsible for any modification the operator makes to our balance, including using the facilities and cable which are not supplied by us. However, we are always ready to offer the operation norms information.

• Please do not open the balance. If the guarantee label is damaged, our quality guarantee will automatically cease being effective.

• If the balance does not work well, please contact your local distributor or our customer service center.

PREPARATORY BEFORE USING

STORAGE

This balance requires an environment which is free from excessive high or low temperature, corrosive, vibration, air current and collision.

Unfolding the package

• Unfold the package and check if there is any outer damage of the balance.

• If there is outer damage, please refer to section routine maintenance and troubleshooting.

• Please keep all the package for possible transportation in the
future. When pack the balance, please remove all the cables to avoid unnecessary damage.

Package list

- The balance.
- Weighing pan.
- Pan support.
- Power adapter.
- User manual.

INSTALLATION OF THE BALANCE

Put it in a proper place, please avoid the following situations:

- Much heat and direct sunlight.
- Air currents and vibrations.
- Excessive moisture.

Usage Conditions

Please do not lay the balance in a quite damp palce for a long time. If the balance is transferred from a lower temperature environment to a higher temperature environment, please lay it there with power off for around 2 hours.
Install the balance with wind shield

- Assemble the parts in the indicated order.

Install the balance with round weighing pan

- Installation Sequence.
- Pan support.
- Weighing pan.

Connect the Power Adapter

Only the power adapter offered by us is allowed.

- Connect the power adapter to the balance.
- Connect the power adapter to the power socket.

Install the External Facilities

Turn off the balance before connect it or disconnect it with external facilities such as the printer or the computer.

Warm-up Time

To assure the measure accuracy, the balance must be warmed up for 30 minutes before normal operation.
Adjust the Level Gauge Purpose

- Adjust the level gauge of the balance. The level gauge needs to be adjusted once its place is changed. The two front bottom bolts are used to adjust the level gauge.

- Spin the two bolts as shown in the figure until the bubble in the level gauge is in the center of the circle.

- Normally, it needs to be adjusted repeatedly.

DISPLAY AND KEYS DESCRIPTION

1. Count sign.
2. Weighing units.
4. Level gauge.

OK - Reading shown is stable

g - Reading shown is given in grams
OZ - Reading shown is given in ounces (1g = 0.03527396200 oz)

c - Reading shown is given in carats (1g = 5.0000000000 ct)

dwt - Reading shown is given in pennyweight (1g = 0.64301493100 dwt)

% - Reading shown is given in percent weight

PCS - Reading shown is given in as a counting

------- The balance is developing a stable reading

UNABLE - Error operation

HHHHH - The weight on the pan exceeds the capacity of the balance

LLLLL - The pan is not properly seated or has been removed

Cal Calibration / Adjustment key

Print / Output key

Count / Function confirmation key

% Percentage key

U Unit conversion key

T Tare key
CALIBRATION

To decide the accuracy of the balance through test the difference between thereading and the actual weight of the object on the weighing pan.

Prerequisite of calibration:

1. There is no loading on the weighing pan.
2. Press the key.
3. The interior signals are stable.

Procedure

1. Adjust the level guage and warm it up for 25 minutes.
2. Press the key.
3. Press the key, the display will read its full range, such as 3000.
4. Press the key repeatedly, it reads the calibration point within the range (such as 2000, 1000...).
5. Choose one calibration point and place the right weight on the pan. Press the key, the display will show CAL--.
6. When the external calibration is finished, the balance reads the value of the weight on the pan (such as 3000).
BASIC WEIGHING

Procedure

1. Plug in the power, the balance will automatically proceed system initialization and deduct the tare weight.

2. Place the container on the weighing pan.

3. Press the \( \text{T} \) key.

4. Place the simple object in the container.

5. Print the weight value pressing the \( \text{C} \) key.

COUNTING MODE

Displayed sign: PCS

Procedure

1. Place the empty container on the weighing pan.

2. Press the \( \text{T} \) key.

3. Choose the amount of the reference samples. Press the \( \text{T} \) key, the balance reads “qTy10”, press the \( \text{T} \) key, choose the number of samples \( [10, 25, 50, 100] \). The bigger number, the more accurate for the counting results. The choseed reference number will be saved until a new reference number is set or the power is off.

4. Place the right samples on the weighing pan or in the container.

5. Press \( \text{U} \) key, the balance reads the amount number of the samples.
6. Add the rest of items, the balance will show the total pieces.

7. If you want print the result, press the \( \text{键} \) key.

8. To return to normal weighing mode, press the \( \text{键} \) key, the symbol PCS disappears.

**PERCENT DEVIATION**

Displayed sign: %

**Procedure**

1. Press the \( \rightarrow \text{T} \leftarrow \) key.

2. Put the reference object on the weighing pan. When the reading is stable, press the \( \% \) key, it reads “100.000” or “100.00”, which relates to the accuracy 100.00% of the balance. Meanwhile, it displays “%”.

3. Remove the reference object, the balance Reads “0.000” or “0.00”.

4. Place the goal object on the weighing pan.

5. Wait for the OK on the display, read the display, the display indicates percent deviation from the reference.

6. Press the \( \text{U} \) key, the balance returns to normal weighing mode.

To test the percentage a weight in a container varies from a reference, please follow the below steps:

1. Put an empty container on the weighing pan. Press the \( \rightarrow \text{T} \leftarrow \) key.

2. Place the standard object into the container.
3. Press the % key. Wait for the stable display, it reads “100.000” or “100.00”.

4. Remove the container with standard object. Put another same container on the weighing pan, wait for the stable display, it reads “0.000” or “0.00”.

5. Add the goal object in the container, wait for the stable display, the value displayed is the percentage the weight of the goal object varies from the standard weight.

6. Press the U key to return to normal weighing mode.

7. If necessary, the weight of the goal object could be printed out.

WEIGHING UNITS

1. Press the key U to select the desired unit weight (g, oz, dwt) or weighing mode (normal weighing, counting or percentage mode).

Enabling weighing units

The units function can be programmed to turn certain weighing units on or off. To enable or disable certain units of measure, perform the following procedure.

1. Press the Cal key while pressing key, the balance reads “PrInT”.

2. Press the T key repeatedly until it reads “unIT”.

3. Press the key, the display reads “g yes” which means g available for use. Press the key to confirm. To disable “g” as the unit, press the T key, then the display reads “g no”, press the key to confirm.

4. Follow the steps above to enable or disable Oz, Ct or dwt as the unit of measure.
Print
  STABLE - stable output
  InSTAN - instant output

  InTER - interval print
    0 SEC: continous output
    2 SEC: output every other 2 seconds
    i
    ESC: exit program

  LInEFd - interline output
    LF 0: output every line
    LF 1: output every 2 lines
    i
    ESC: exit program

  ESC - exit programm

bAud
  300
  PAITy

  NOn: no check
    Odd: odd check
    EvEn: even check
    ESC: exit program

  ESC - exit program
VEr ——— TEST 20

Firmware Version

CAL T
ambient temperature compensation

FACT TP: restore factory setups
uSER TP:
user temperature compensation
ESC: exit program

ESC: Exit
USER SETUPS

The balance could be set up to meet individual requirement.

1. Press the \( \text{key} \) while pressing the \( \text{key} \) to enter to setup program.

2. Press the \( \text{key} \) to choose the item to be set up, then press \( \text{key} \) to confirm.

3. Anytime to exit the setup program, press the \( \text{key}, \text{it reads “ESC”}, \) then press the \( \text{key} \) to confirm.

PRINT SETUPS

There are three print types:

- **STABLE Print:** print a stable reading when it is attained.
- **INSTANT Print:** print immediately after press the \( \text{key} \).
- **INTERVAL Print:** print at predeterminated time intervals.

**Note:** The print function is separate from the line feed setup, i.e set the print function first then set the number of line feeds.

To set the print type, use the following procedure:

1. Press the \( \text{key} \) while pressing the \( \text{key}, \text{the display will show “PrInt”}. \)

2. Press the \( \text{key}, \text{the display will show “STAbLE”}, \text{which indicates stable print as the default}.

3. Press the \( \text{key} \) to choose the print type and confirm pressing the \( \text{key} \).

4. Press the \( \text{key} \) until the display reads “InTEr”, press the \( \text{key} \), the display will show “SEC”.
5. Press the \(\rightarrow\text{T} \leftarrow\) key repeatedly to see the predeterminated time interval and press the \(\uparrow\) to confirm. The message “0 SEC” means countinous print.

6. Press the \(\uparrow\) key to return to weighing mode.

7. After entering print setup, press the \(\rightarrow\text{T} \leftarrow\) key repeatedly to see predetermined line foods (1-18) Choose the proper line feeds, press the \(\downarrow\) to return to normal weighing mode.

**SETTING THE BAUD RATE**

1. Press the \(\rightarrow\text{T} \leftarrow\) key while pressing the \(\%\) key, the display will show “PrInT”.

2. Press the \(\rightarrow\text{T} \leftarrow\) key, the balance reads “bAud”.

3. Press the \(\uparrow\) key, the balance reads “300”.

4. Press the \(\rightarrow\text{T} \leftarrow\) key repeatedly, the balance display the other baud rates. Choose the proper rate and press \(\downarrow\) key to confirm. The balance reads “ParITy” and begins parity check.

5. Press the \(\uparrow\) key, the balance reads “nOnE” (no check) for the first.

6. Press the \(\rightarrow\text{T} \leftarrow\) key, it reads the other check types; “Odd” indicates odd check and “EvEn” indicates even check.

7. Choose the proper check type and press the \(\downarrow\) key to confirm, the balance now returns to normal weighing mode.
RESTORING THE FACTORY DEFAULT SETUP

1. Press the 
   key while pressing the 
   key the display will show “PrInT”.

2. Press the 
   key repeatedly until it reads “IniTIA”.

3. Press the 
   key to confirm, the display reads “BUSY” and the returns to weighing mode. Factory default setup is finished.

COMMUNICATION WITH A COMPUTER

The balance keyboard functions can be accessed via the RS-232 interface. The following commands are available:

- **U**: units conversion
- **T**: tare function
- **C**: calibration with external standard weight
- **P**: print function
- **%**: percent function
- **#**: instant print
- **M**: counting function

When a balance is connected to a computer, it is suggested that immediate print # be used. In response to this command the balance will transmit whatever number or message appears on the balance display.

The string format output is shown below:
A B C D E F G H I J K L M

A - +/-: Signs field, usually no display as a space when it is a positive number, “-” is displayed when it is a negative number.

B - G: Number and decimal field, spaces are used when there are less than six digits.

H - I: Spaces fields.

J: Unit field, it describes the units of the number being transmitted. Your balance will transmit G for grams, O for ounces and C for carats.

K: Stable character, it corresponds to the OK indicator on the display. S means the reading is stable, space means the reading is not stable.

L: Return character.

M: Line feeds character, it indicates the line feeds.

RS-232 INTERFACE HARDWARE

This balance adopts the transmit and receive lines of standard RS-232.

The data format is:

1 start bit.
8 data bits include parity.
1 stop bit.

The instruction to connect the balance to external device is as follows:
Pin description

2 – TXD - - - scale transmits data

3 – RXD - - - scale receives data

5 – GRD - - - signal ground

Note: “Handshake” signals, such as “clear to send” (CTS) are not used. The peripheral must have a minimum buffer (15 characters).

It is suggested that the maximum recommended cable length is 15 meters, the load impedance of the device connected should be between 3000 and 7000 ohms with no more than 2500 pf shunt capacitance.

ROUTINE MAINTENANCE AND TROUBLESHOOTING

Troubleshooting

Only the trained professionals are allowed to do repair work. There is a risk for the user if non-professionals do the repair.
Clearance

- Turn off the balance and unplug the data cables.
- Avoid the liquid into the balance.
- Any corrosive cleaner (solvent) is forbidden to use.
- Wipe the balance with a piece of soft cloth.
- Remove the weighing pan before wipe the balance.
- Remove the shield ring and pan support with the weighing pan which helps avoid damage to the weighing system.

Clearing the stainless steel surface

All the stainless Steel components need to clean regularly. Remove the weighing pan and thoroughly clean it with a damp cloth or sponge. The cleaner applicable to stainless Steel are recommended. Wipe the stainless Steel surface of the balance first and then clear the stainless Steel weighing pan. Make sure there is no dirt and then wipe the stainless Steel component again. Dry the balance by air. If necessary, smear the proper oil on the surface as additional protection.

Note: After remove the weighing pan and the pan support, avoid any liquid or solid pellet into the installation hole.
Safety check

If the balance could not work normally:

- Cut off the power immediately, keep and do not use it again.
- Keep it in a safe place to make sure it won’t be used for the moment.
- Inform the nearest Service Center or your Distributor. The repairman must have had professional training.

TROUBLESHOOTING

<table>
<thead>
<tr>
<th>DISPLAY</th>
<th>REASON</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>- - - - -</td>
<td>The balance could not get a stable reading or the transducer is damaged.</td>
<td>Contact your local service center.</td>
</tr>
<tr>
<td>HHHHH</td>
<td>The real weight is 5% higher than its capacity or the transducer is damaged.</td>
<td>Unload or contact your local service center.</td>
</tr>
<tr>
<td>LLLLLLL</td>
<td>a) The weighing pan is not on. b) There is wrong connect with the pan. c) The transducer is damaged.</td>
<td>a) Install the right weighing pan and press the key. b) Clear the connect. c) Contact your local service center.</td>
</tr>
<tr>
<td>Issue</td>
<td>Description</td>
<td>Solution</td>
</tr>
<tr>
<td>------------------------</td>
<td>-----------------------------------------------------------------------------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>NOCAL</td>
<td>Calibration is unresponsive.</td>
<td>Refer to calibration section, check if it is the right calibration weight.</td>
</tr>
<tr>
<td>UNABLE</td>
<td>Lack of data or wrong data with which the balance could not perform the function.</td>
<td>Refer to user manual.</td>
</tr>
<tr>
<td>UNSTABLE READING</td>
<td>Unstable the ambient environment (excessive vibration or air current) or there is wrong connect with the pan.</td>
<td>Put the balance in another place. Clear the wrong connect.</td>
</tr>
<tr>
<td>NO DISPLAY</td>
<td>No work voltage no connection with transformer.</td>
<td>Check the power supply circuit and the instrument, connect the transformer.</td>
</tr>
<tr>
<td>Apparent wrong weighing display</td>
<td>No calibration or the tare weight is deducted.</td>
<td>Calibrate the balance Deduct the tare weight before weighing.</td>
</tr>
</tbody>
</table>

If there is any other trouble, please contact your local distributor or service center.
TECHNICAL CONDITIONS

AC-DC adapter

**Input:** 220V/110V, **output:** 7.5V (+15% to -20%) 48-60Hz

**Power consumption:** Maximum=16W, Average=8W
GUARANTEE

This scale is guaranteed for one year from the delivery date. The guarantee covers any fabrication defect of the material.

During this period GRAM PRECISION, SL, covers the manpower and the spare parts necessary for the reparation of the scale.

This guarantee does not cover the failures caused by an inappropriate use or overcharge.

The guarantee does not cover the freight cost (transport) necessary to repair the scale.